# PLA-SK-GD-175 ? Technical Datasheet

## Silk PLA ? Sunset Gold

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Type: PLA

Diameter: 1.75mm

Density: 1.22 g/cm‡

Melting / print temp: 205-225℃

Nozzle temp: 205-225℃

Bed temp: 50-60℃

Tensile strength: 45 MPa

Elongation at break: 6-9 %

Hardness: Shore D 78

Spool weight: 1.0 kg

Certifications: ISO 9001, FDA

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DEMO DOCUMENT ? replace with your own datasheet before launch.